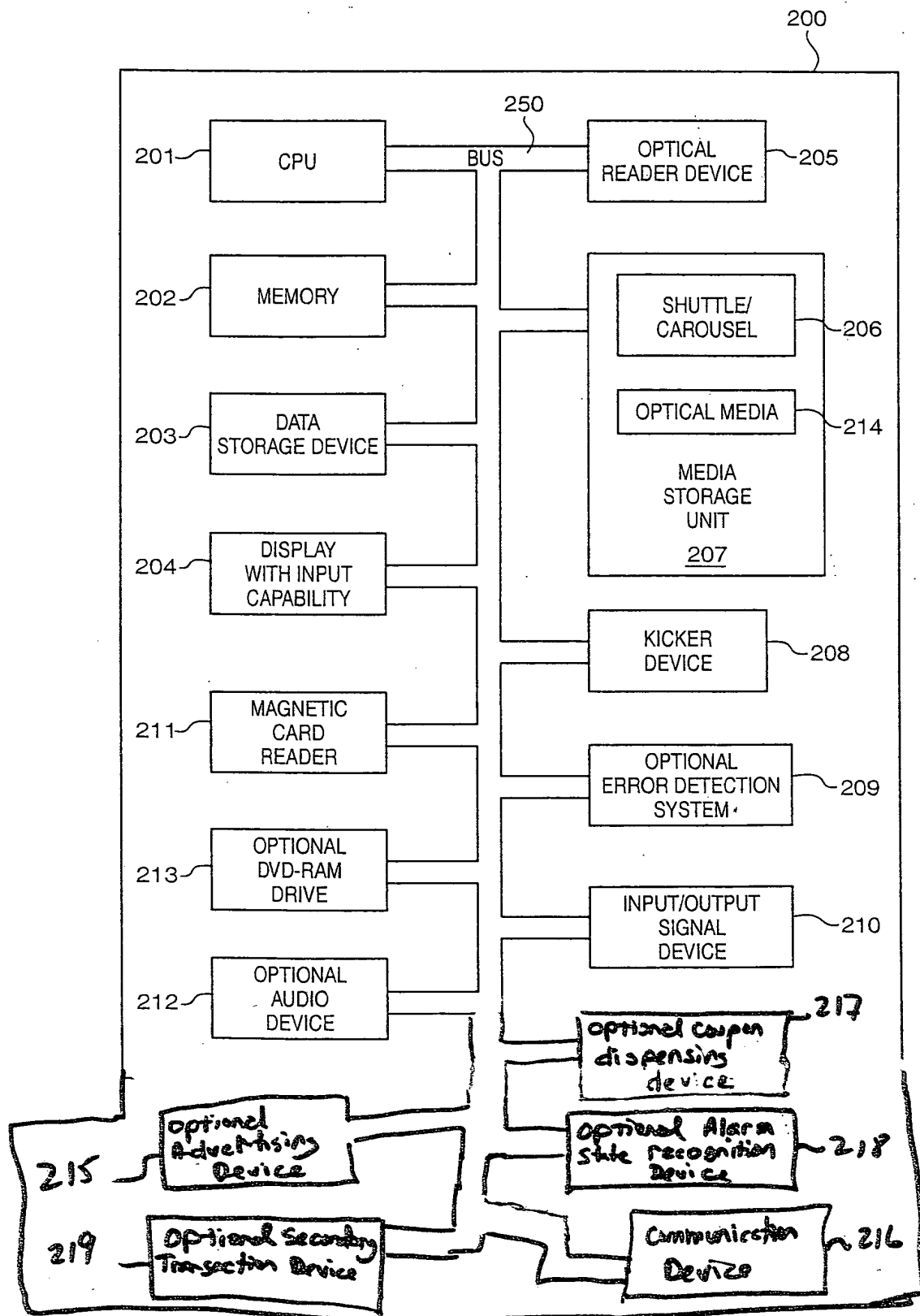


FIG. 1

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FIG. 2



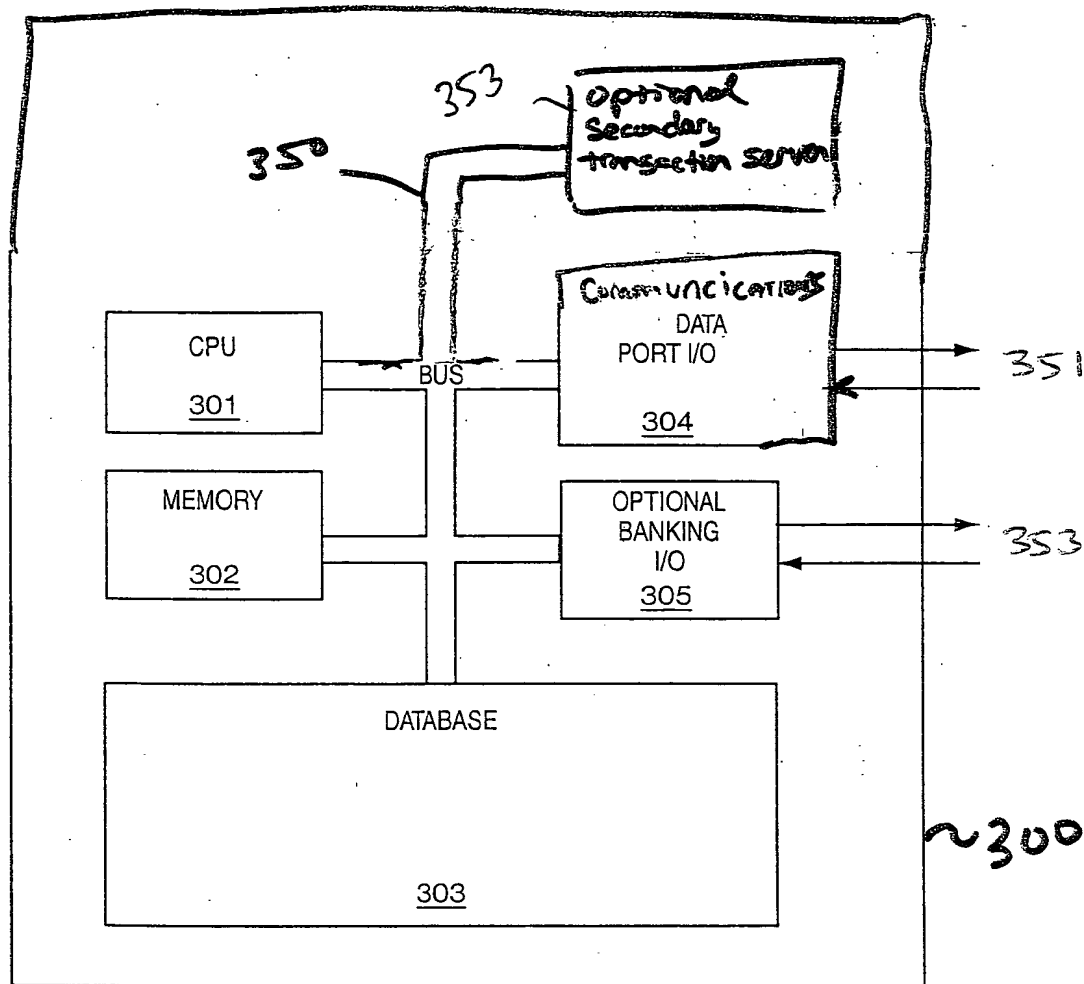


FIG. 3

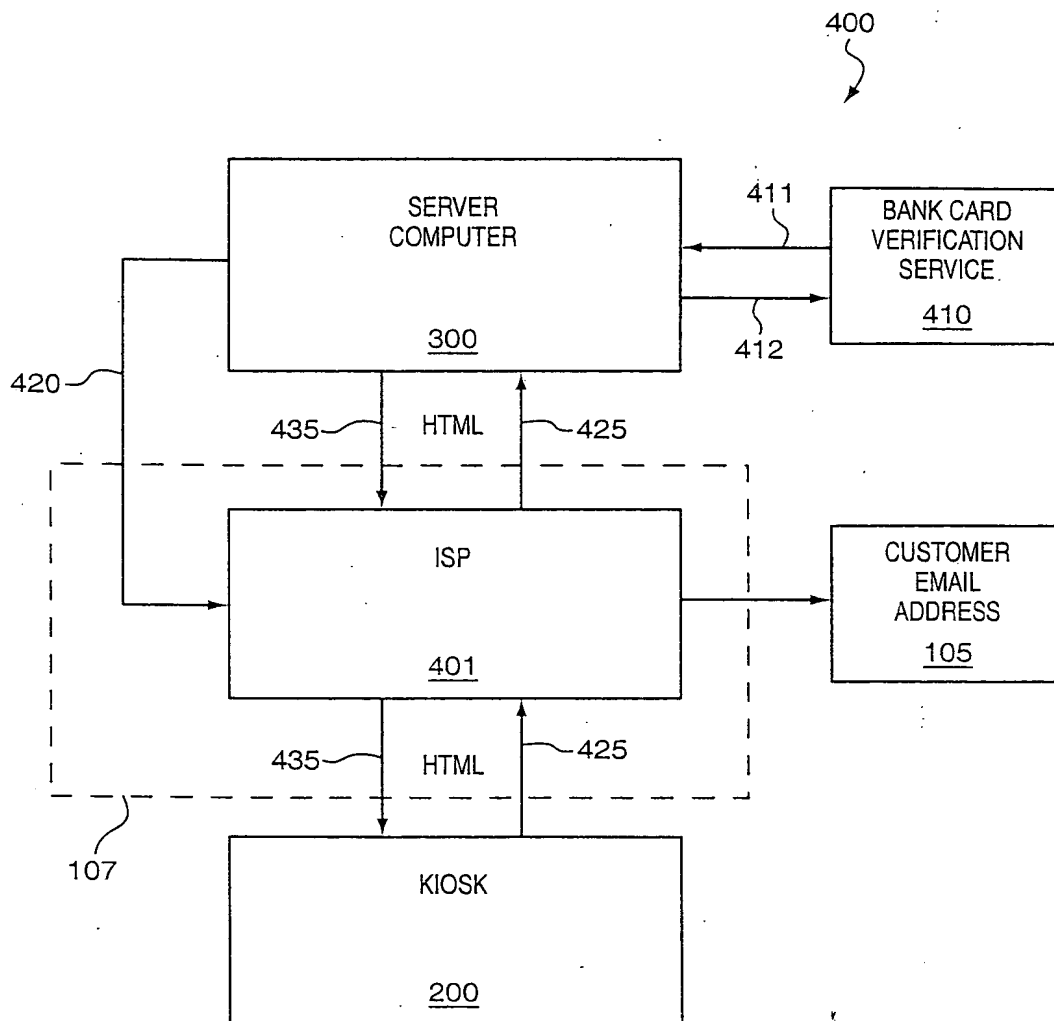
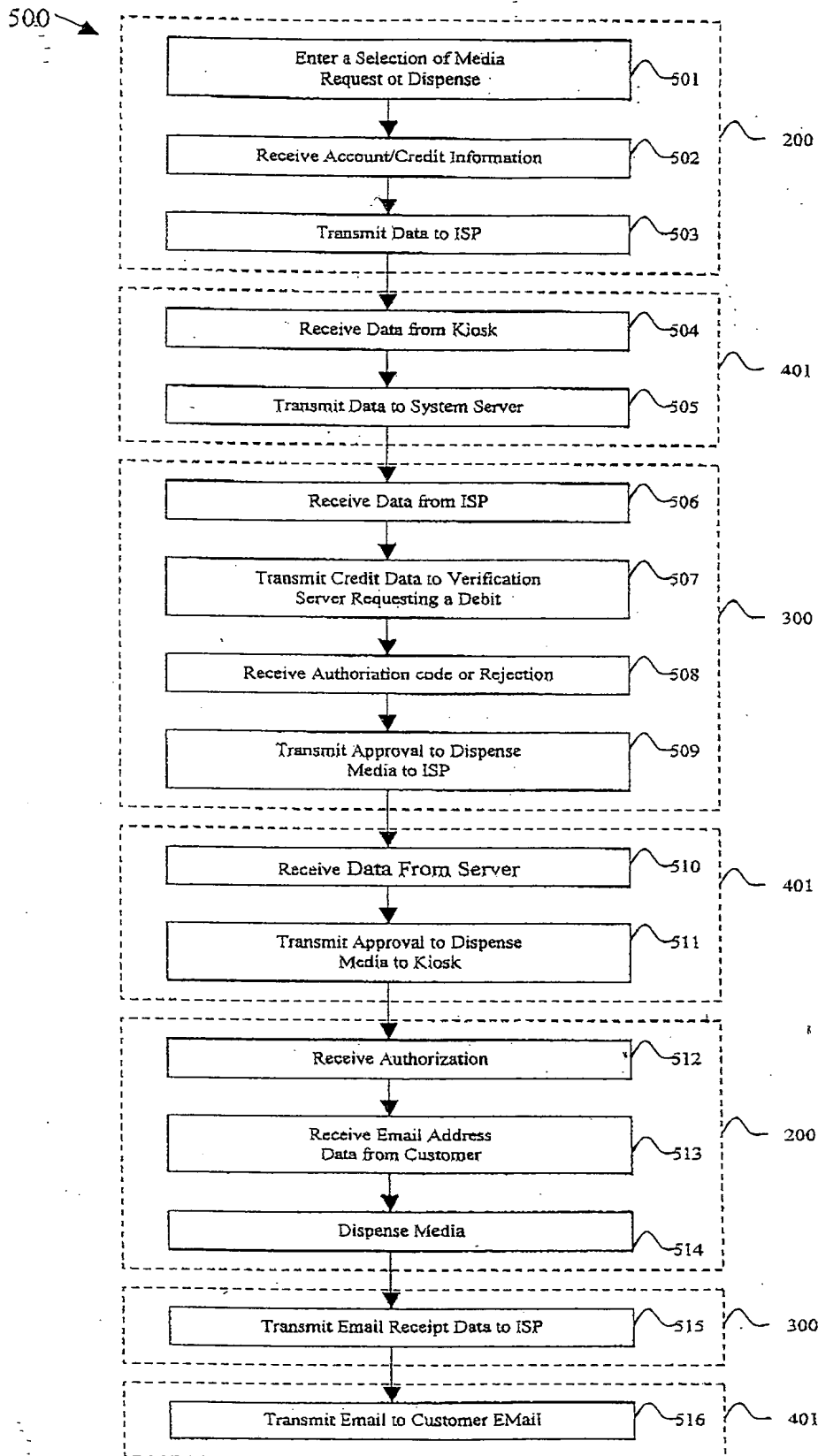
**FIG. 4**

Fig. 5



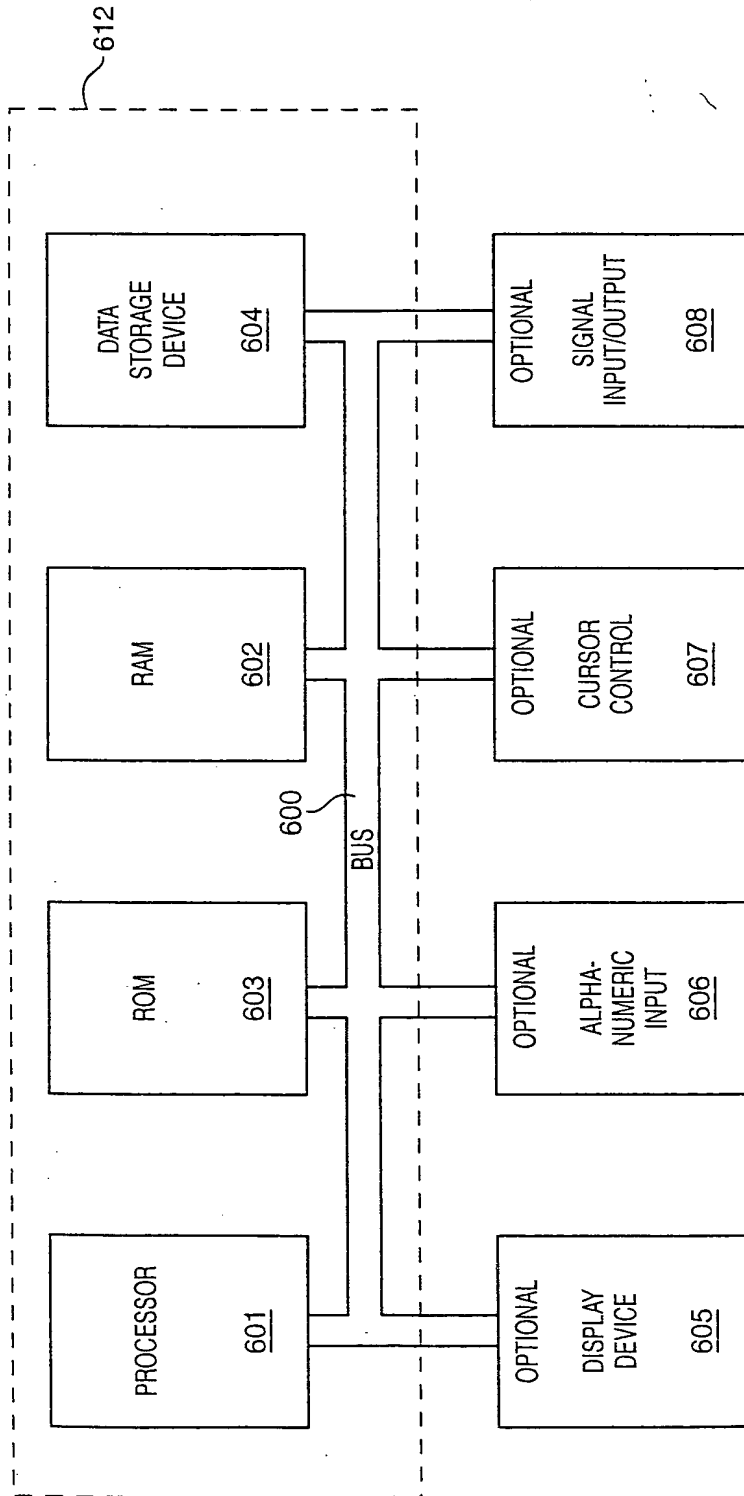


FIG. 6

FIG. 7

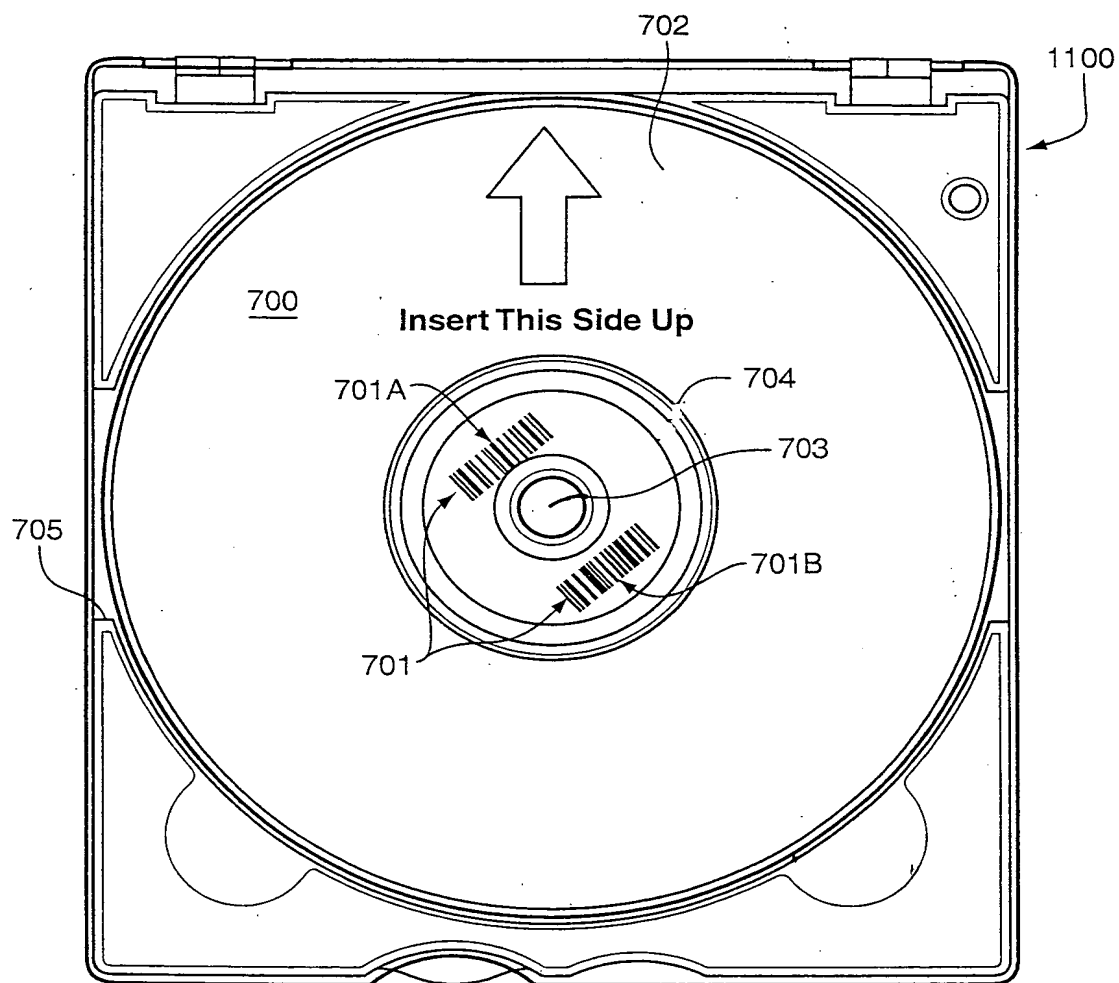
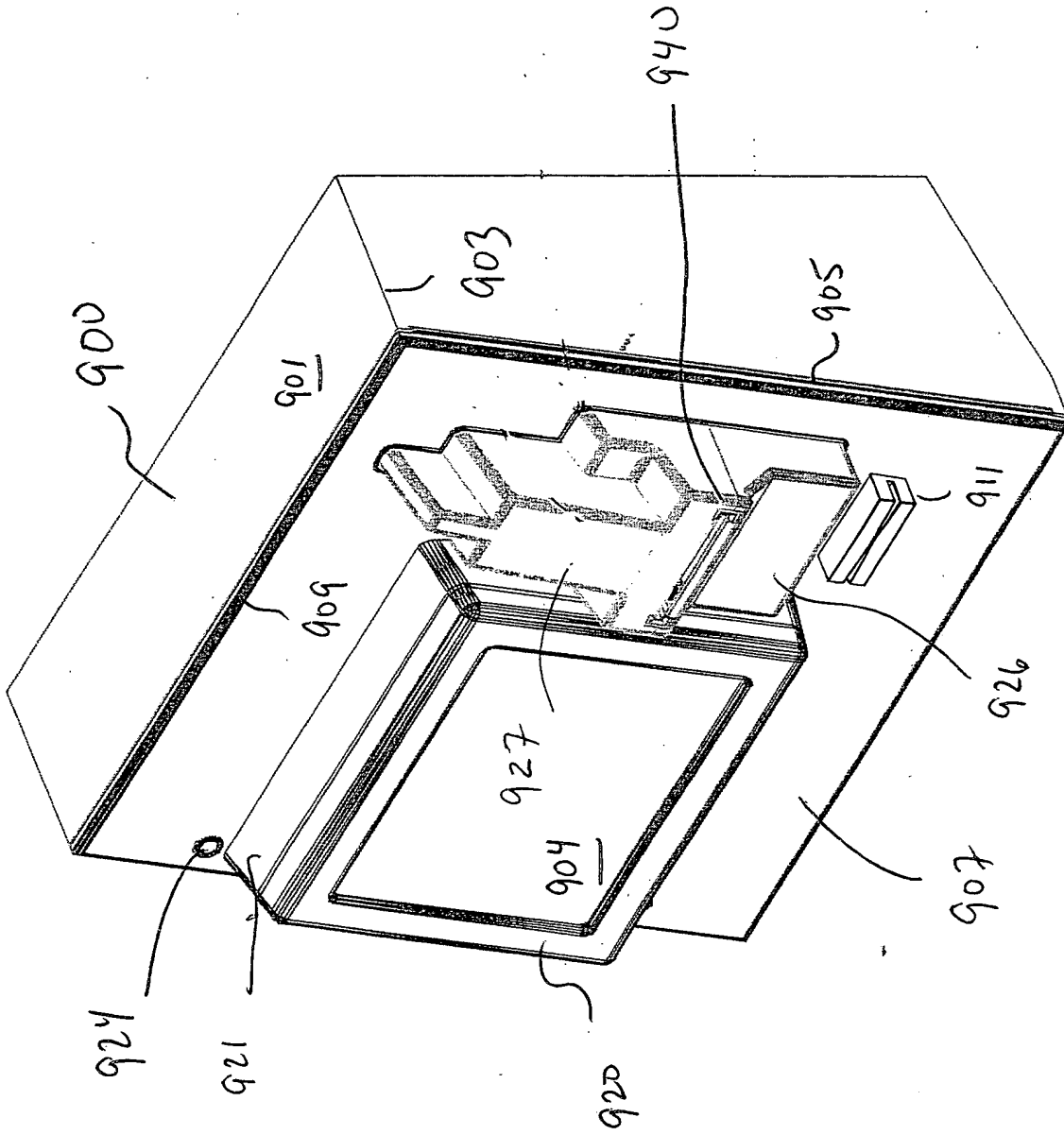


FIG. 8



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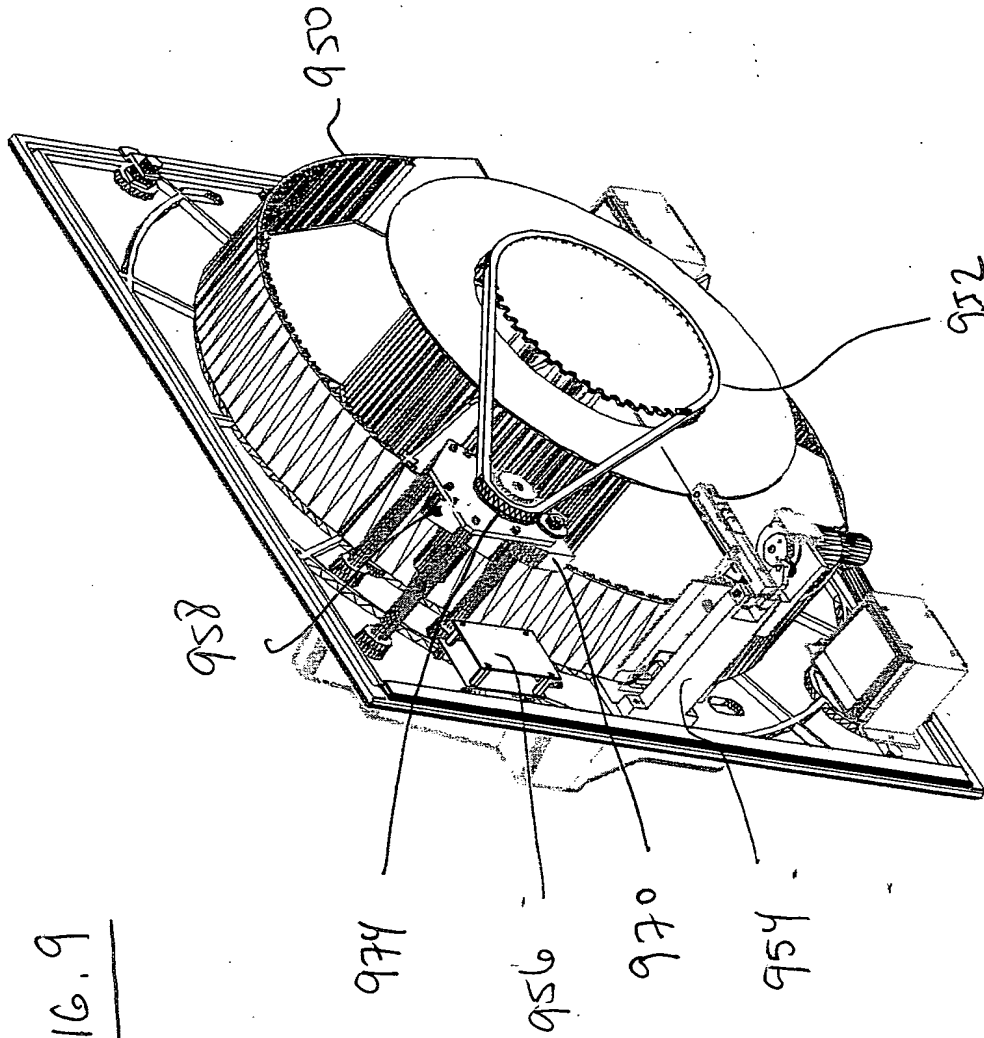
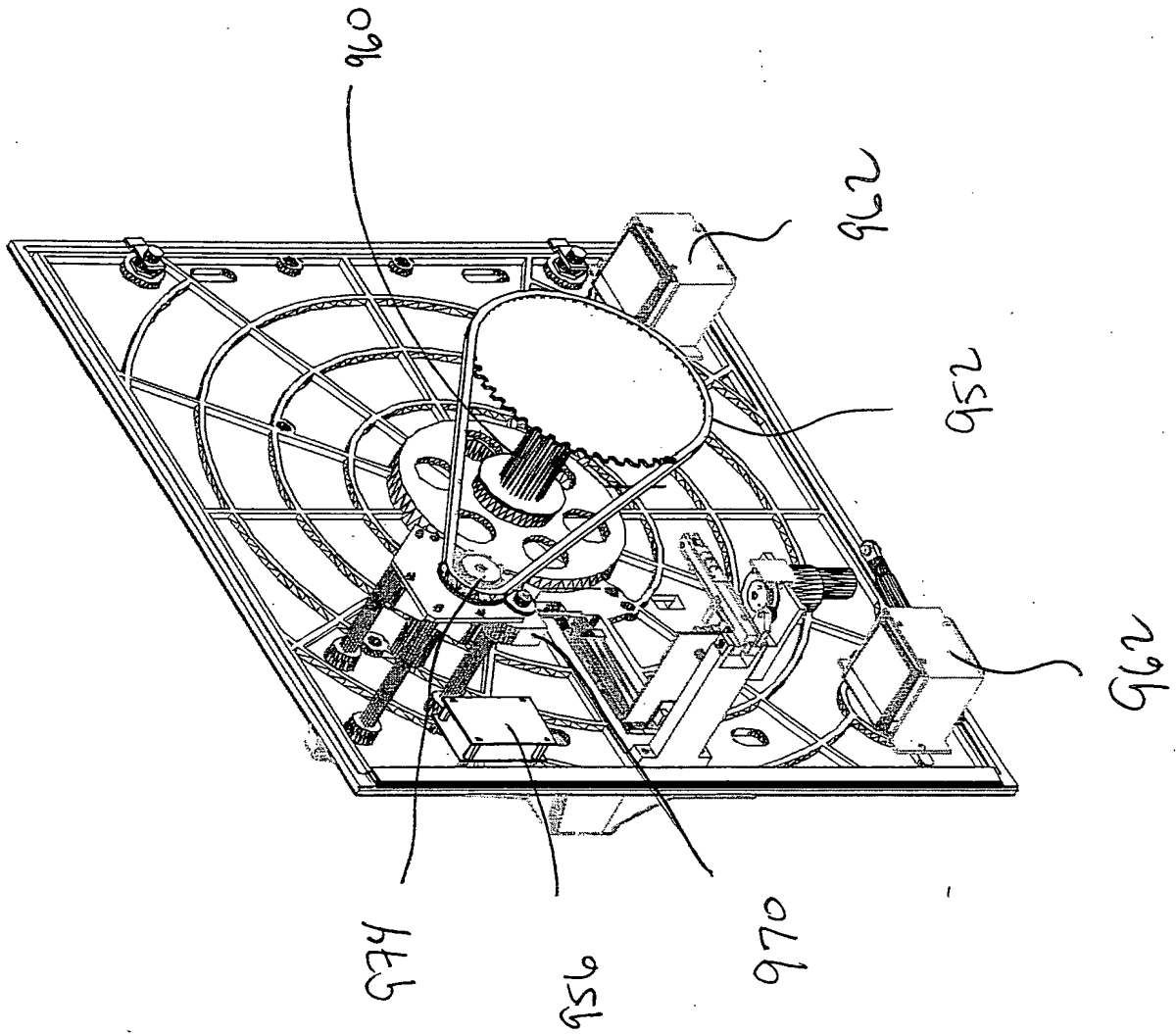


FIG. 9

0660/0-444E0660

FIG. 10



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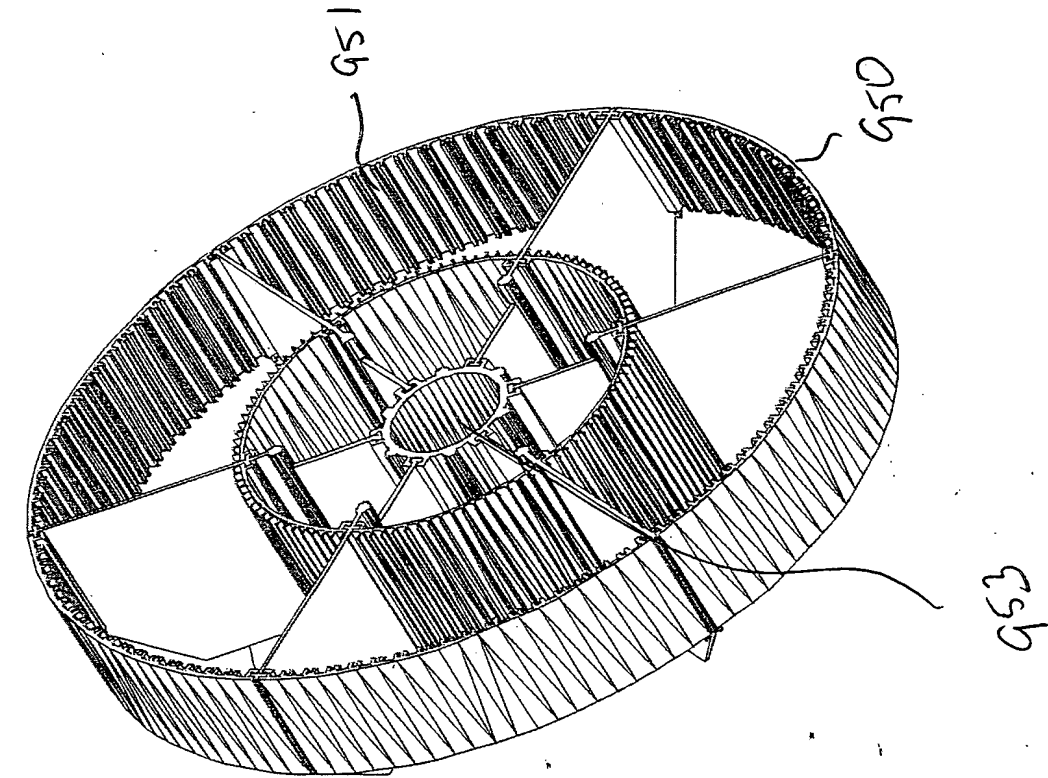
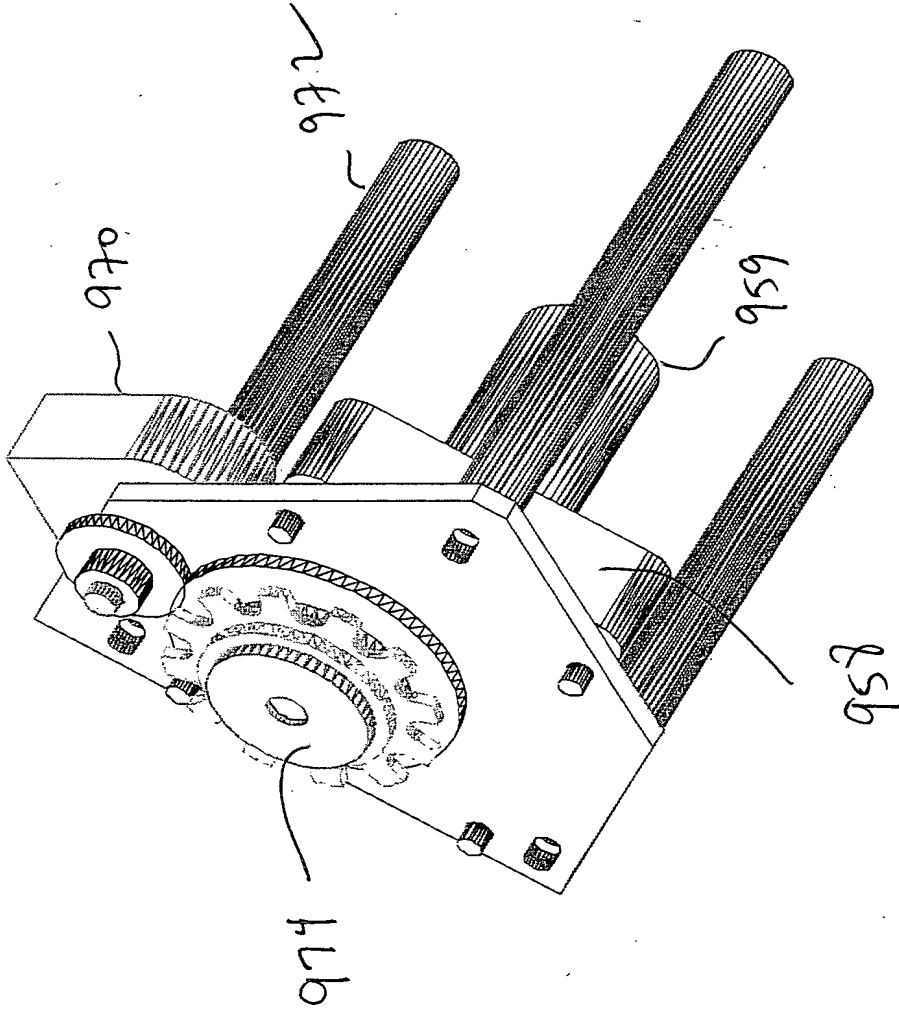


FIG. 11

106020"44E0660

FIG. 12



106020-44E0660

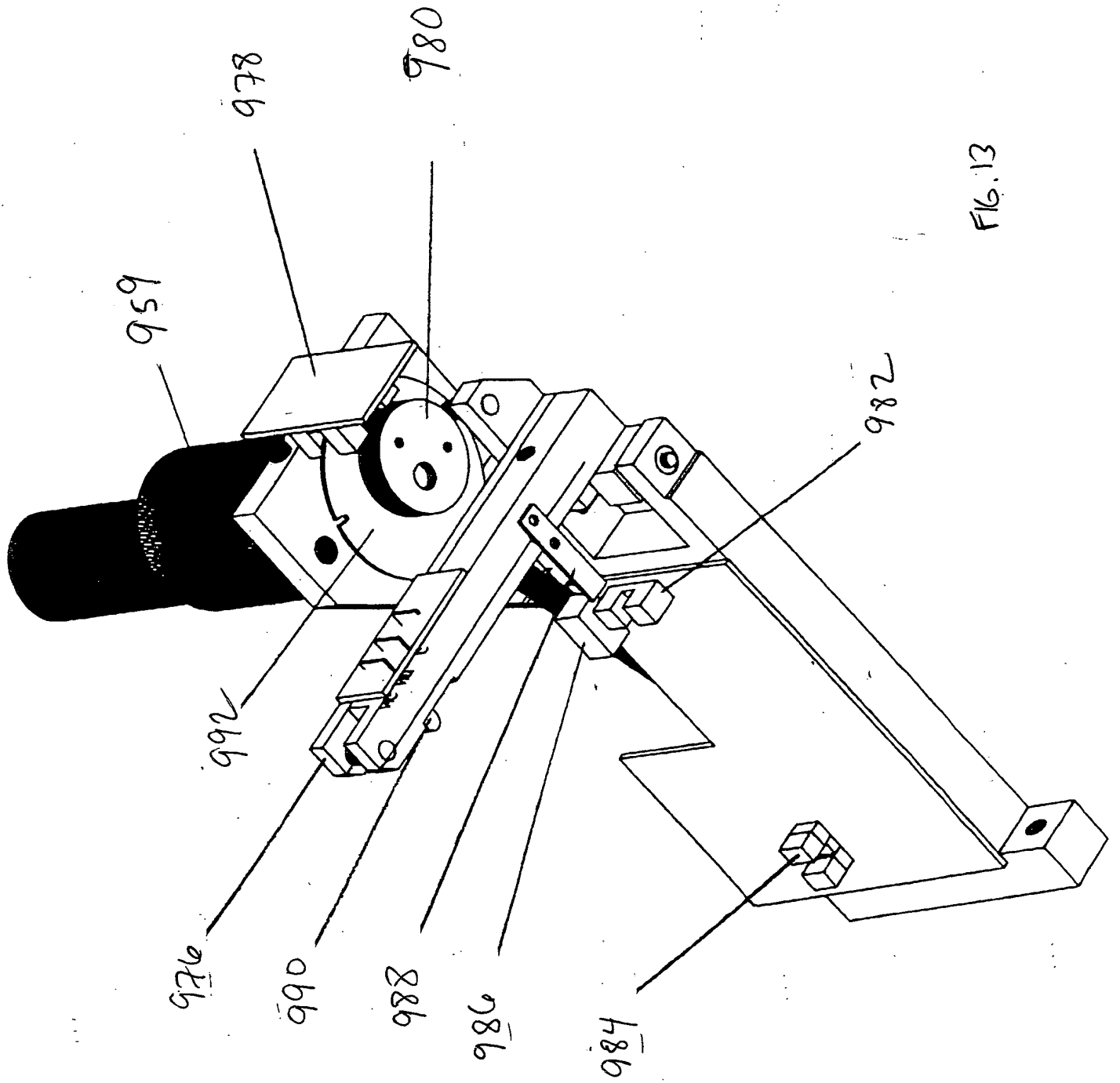


FIG. 13

2025-11-14 14:00:00

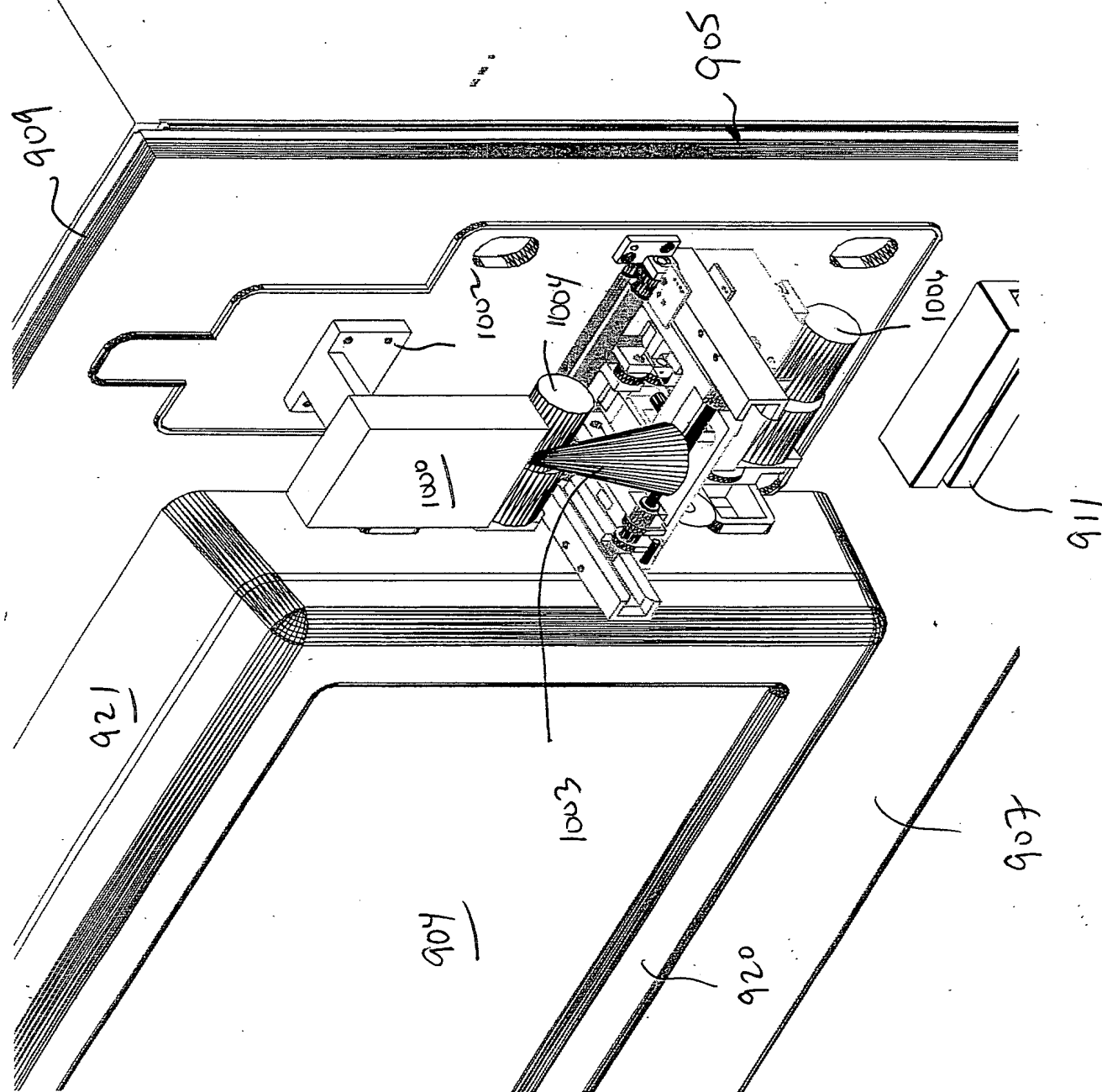


Fig. 14

Figure 1 shows the results of the first two steps of the analysis. The first step, a principal component analysis, identified three principal components (PCs) that accounted for 80% of the variance in the data. The second step, a cluster analysis, identified three clusters of variables. The first cluster, labeled 'Cluster 1', included variables such as 'Age', 'Gender', and 'Education'. The second cluster, labeled 'Cluster 2', included variables such as 'Income', 'Marital Status', and 'Health Status'. The third cluster, labeled 'Cluster 3', included variables such as 'Employment Status', 'Social Network', and 'Life Satisfaction'. The results of the third step, a discriminant analysis, showed that the three clusters were well-separated from each other, indicating that the variables within each cluster were highly correlated and distinct from the variables in the other clusters.

FIG. 15

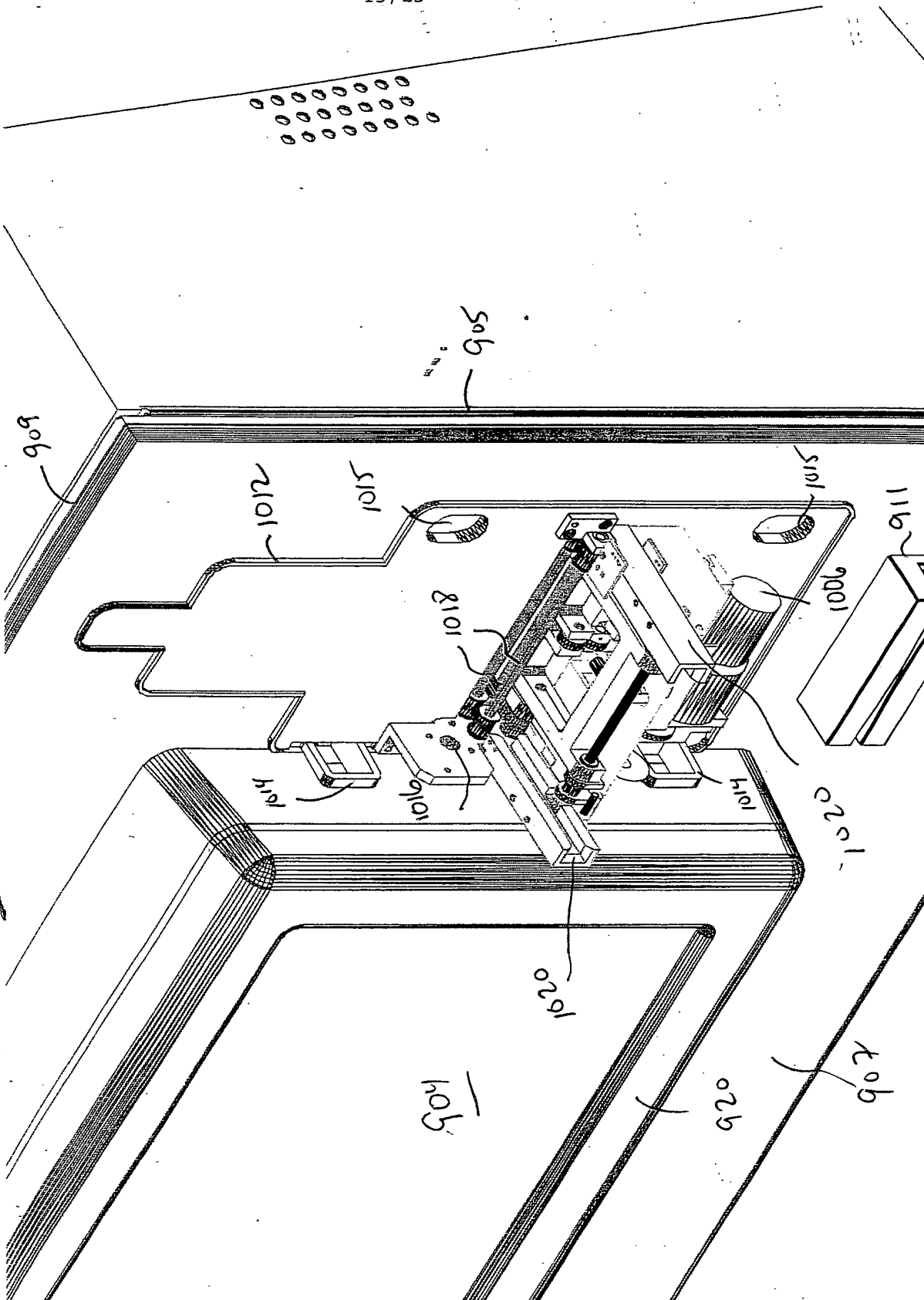
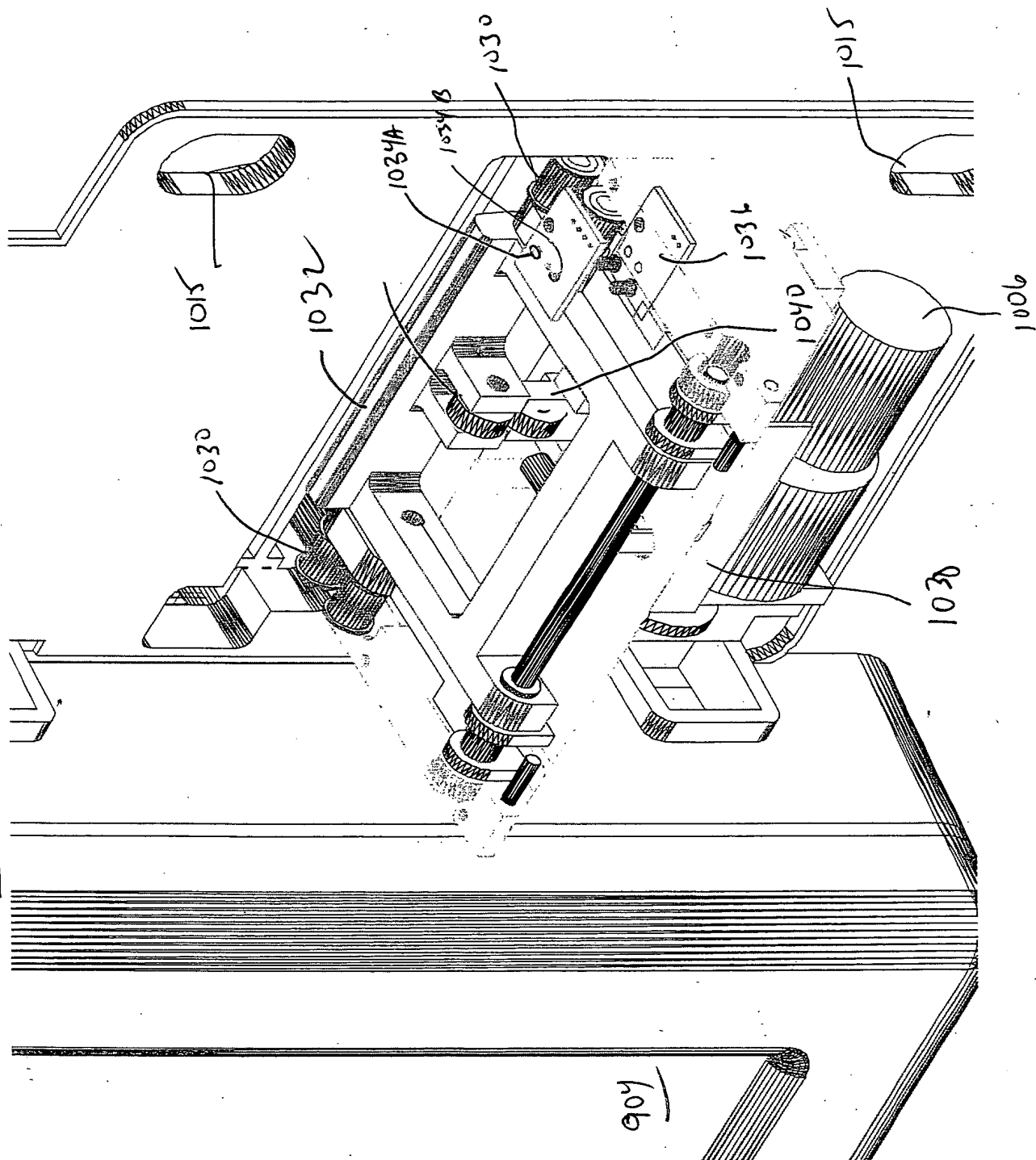
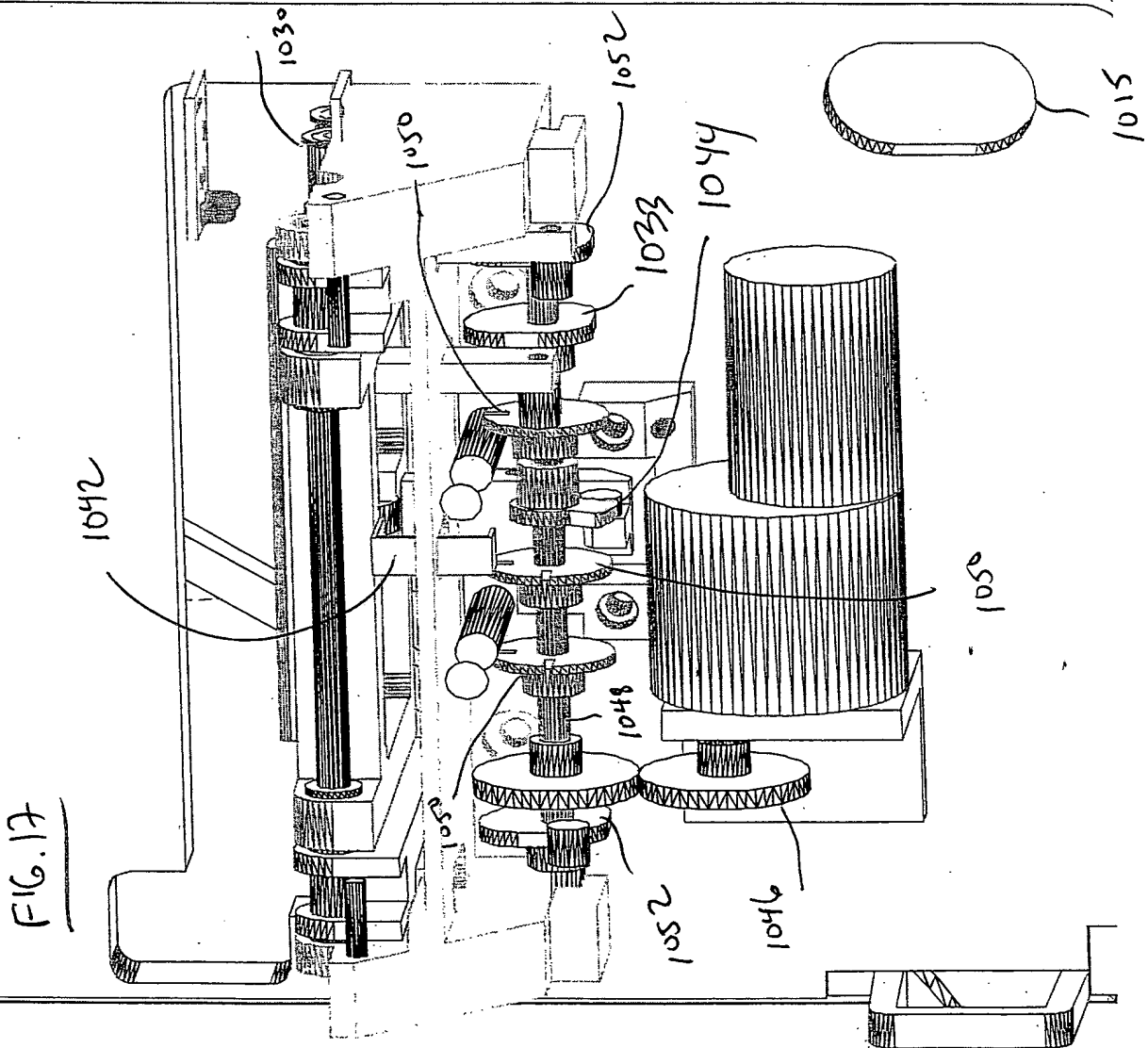


FIG. 16



TO60/0"444E0660



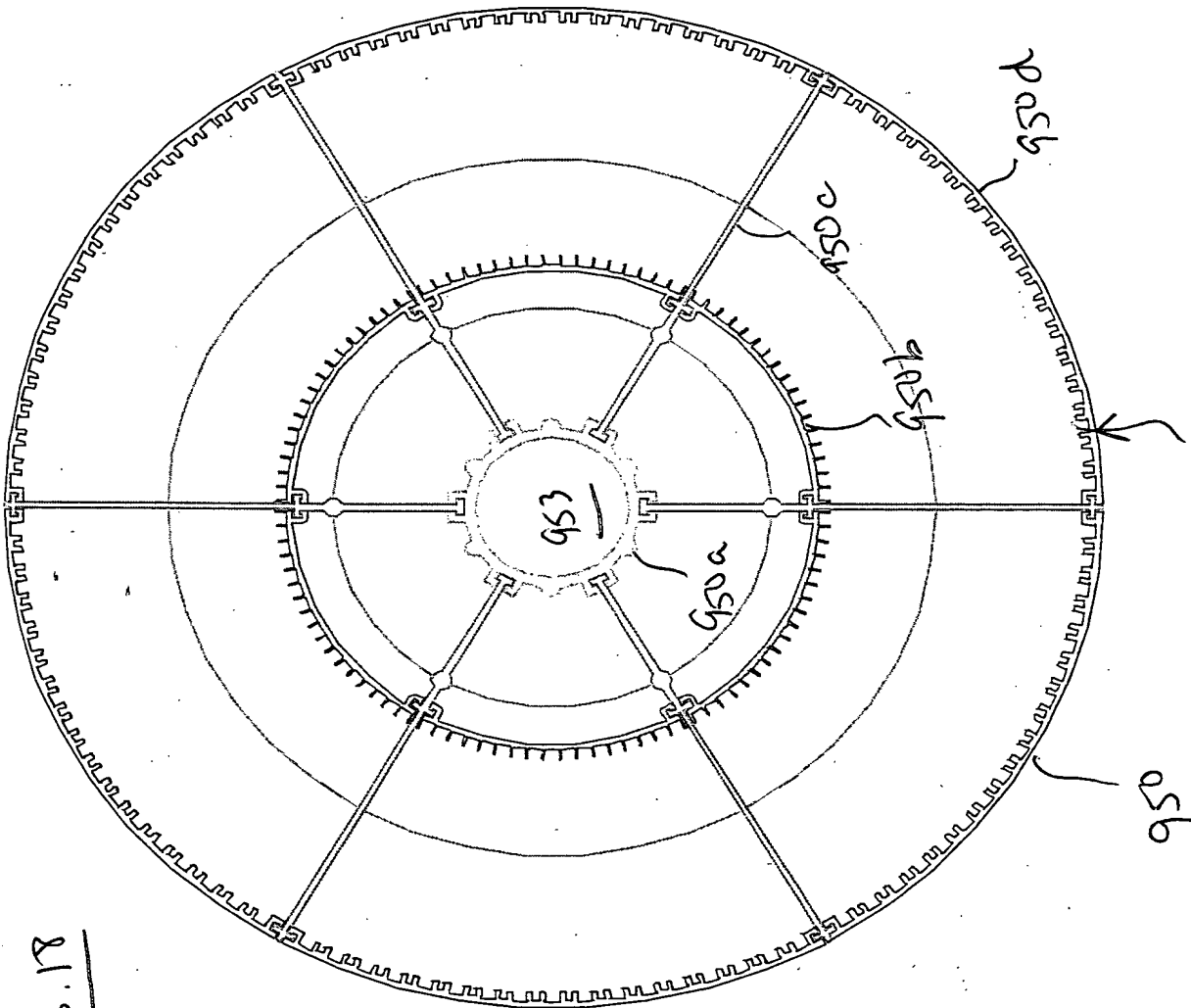
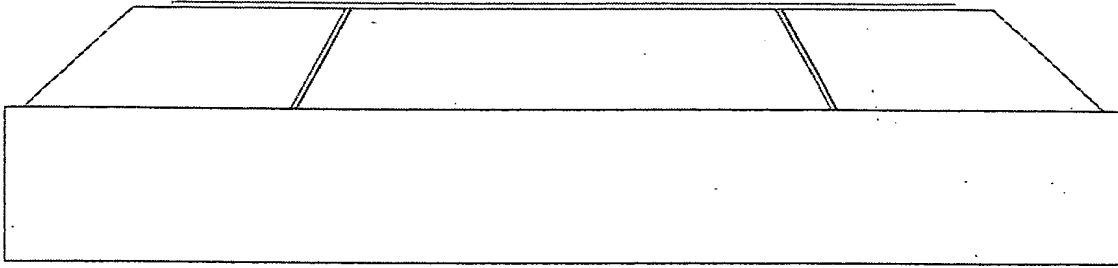


FIG. 18

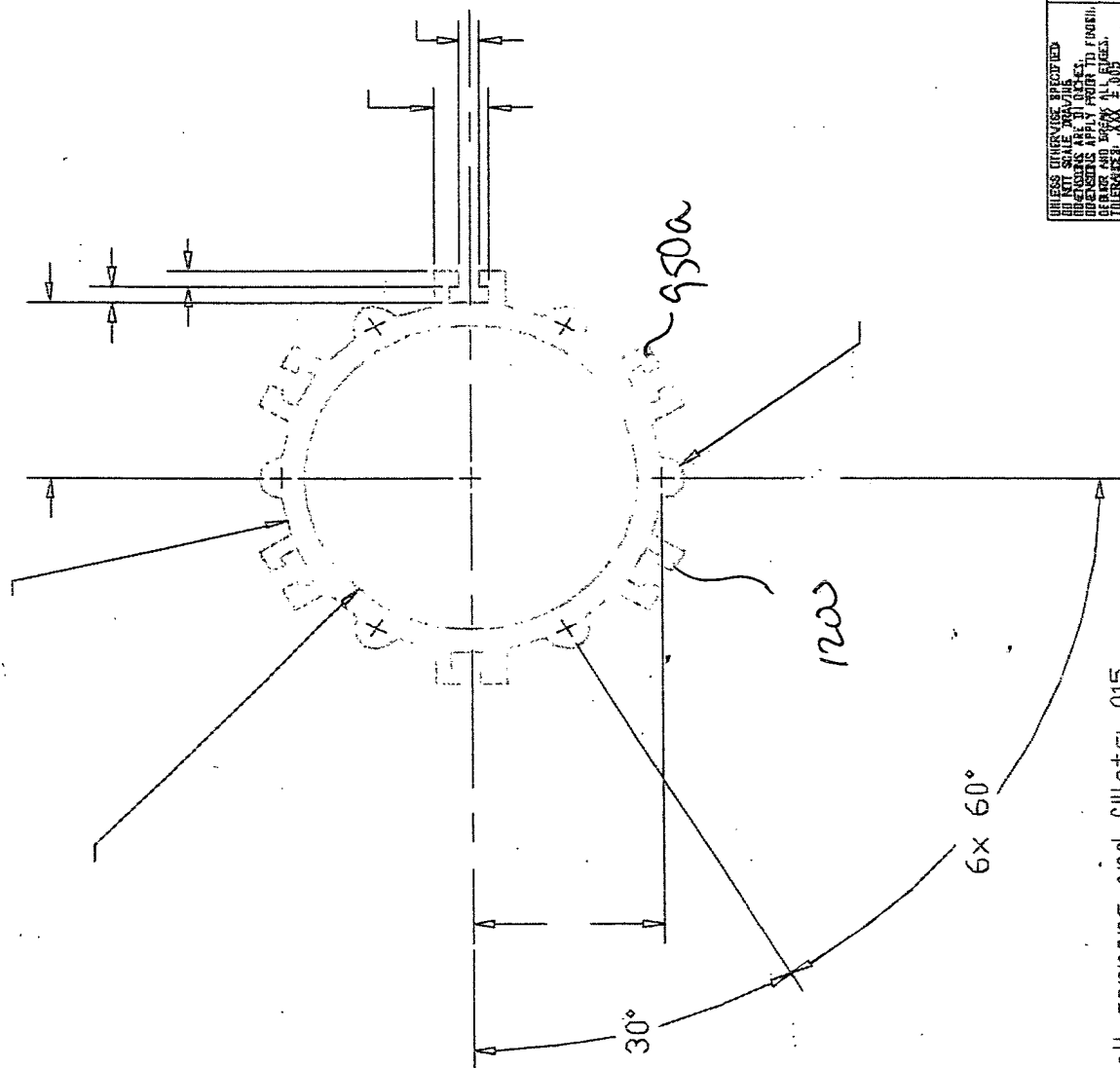
Freeflyr Automation		DESIGN TURNS: 6/17/00		DRAWN: -		PAGE: 1 OF 1	
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FINISH	-	64		EXTRUSION		REV: 1	
DIV: MDI 483		64		EXTRUSION		REV: 1	

NOTES: UNLESS OTHERWISE SPECIFIED.

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Fig. 19

Cross Sectional Area:
2.91 square inches.



Freeflyr Automation	
TITLE: Hub, Center	
BUG NO: 474	REV: 4
DESIGN: 4/29/01	DATE: 5/8/01
PAGE: 1	OF 1

1. Radius all corners and fillets: .015

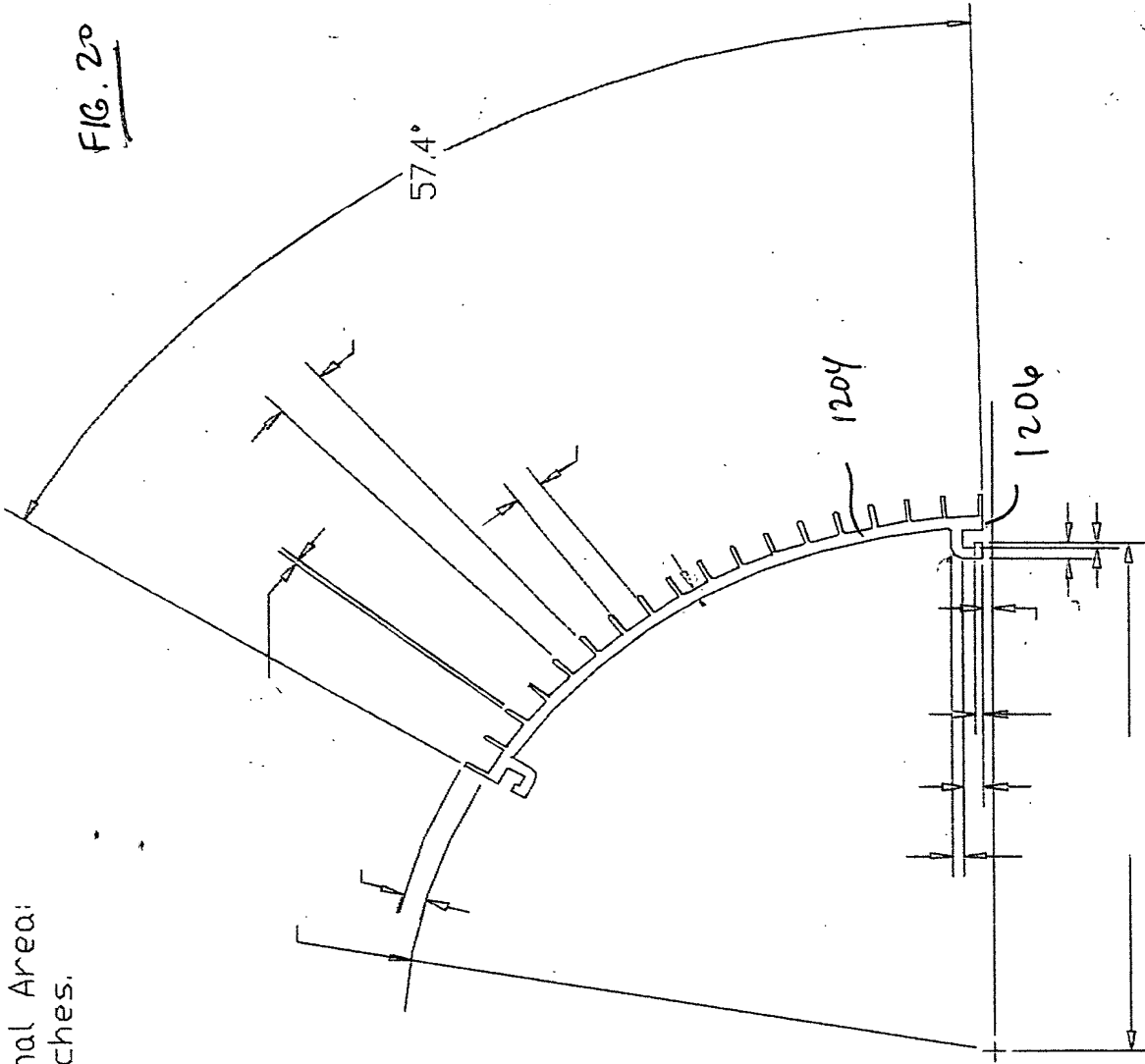
NOTES: UNLESS OTHERWISE SPECIFIED.

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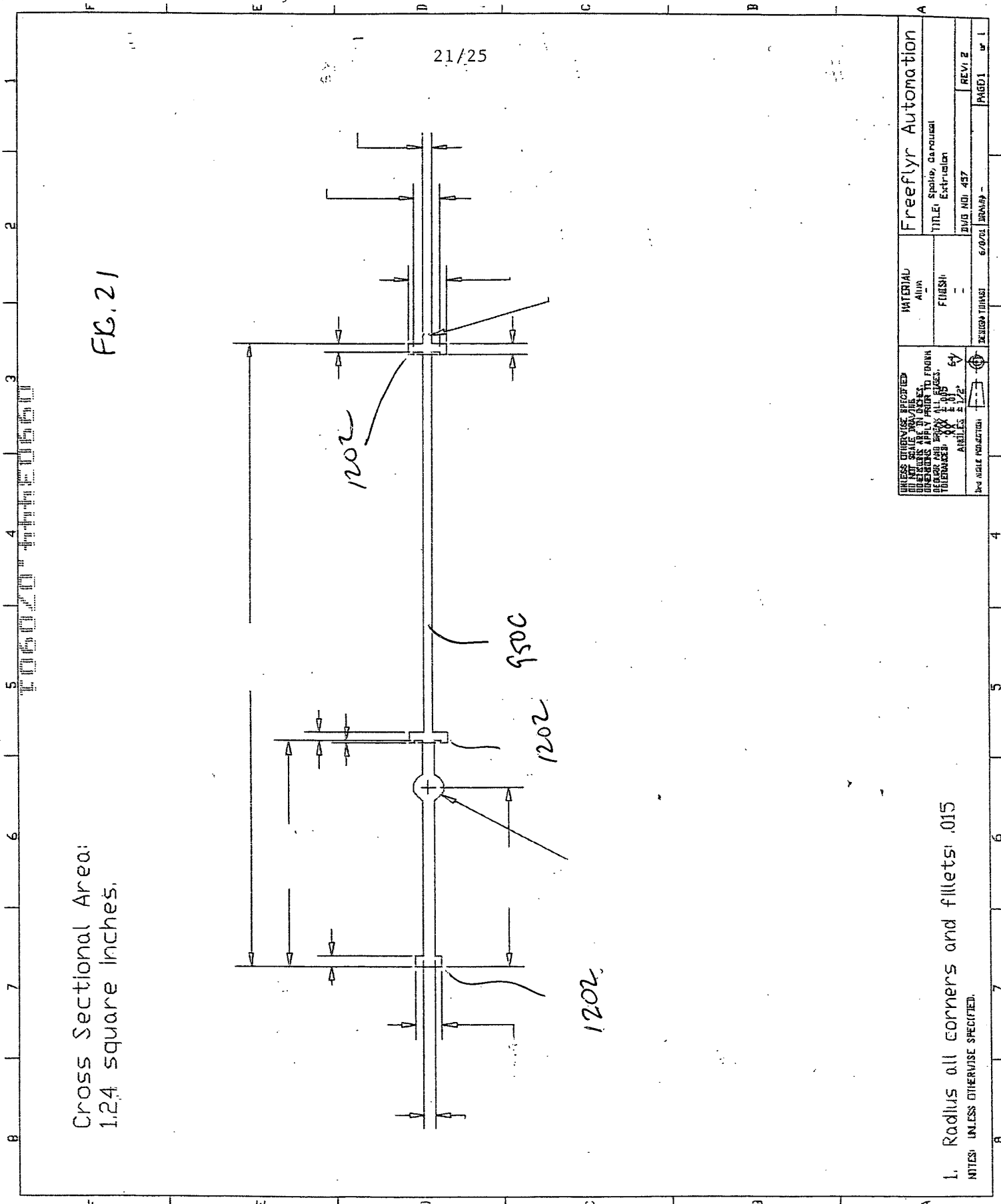
FIG. 20

Cross Sectional Area:
.73 square inches.

TOP OF 444E0660

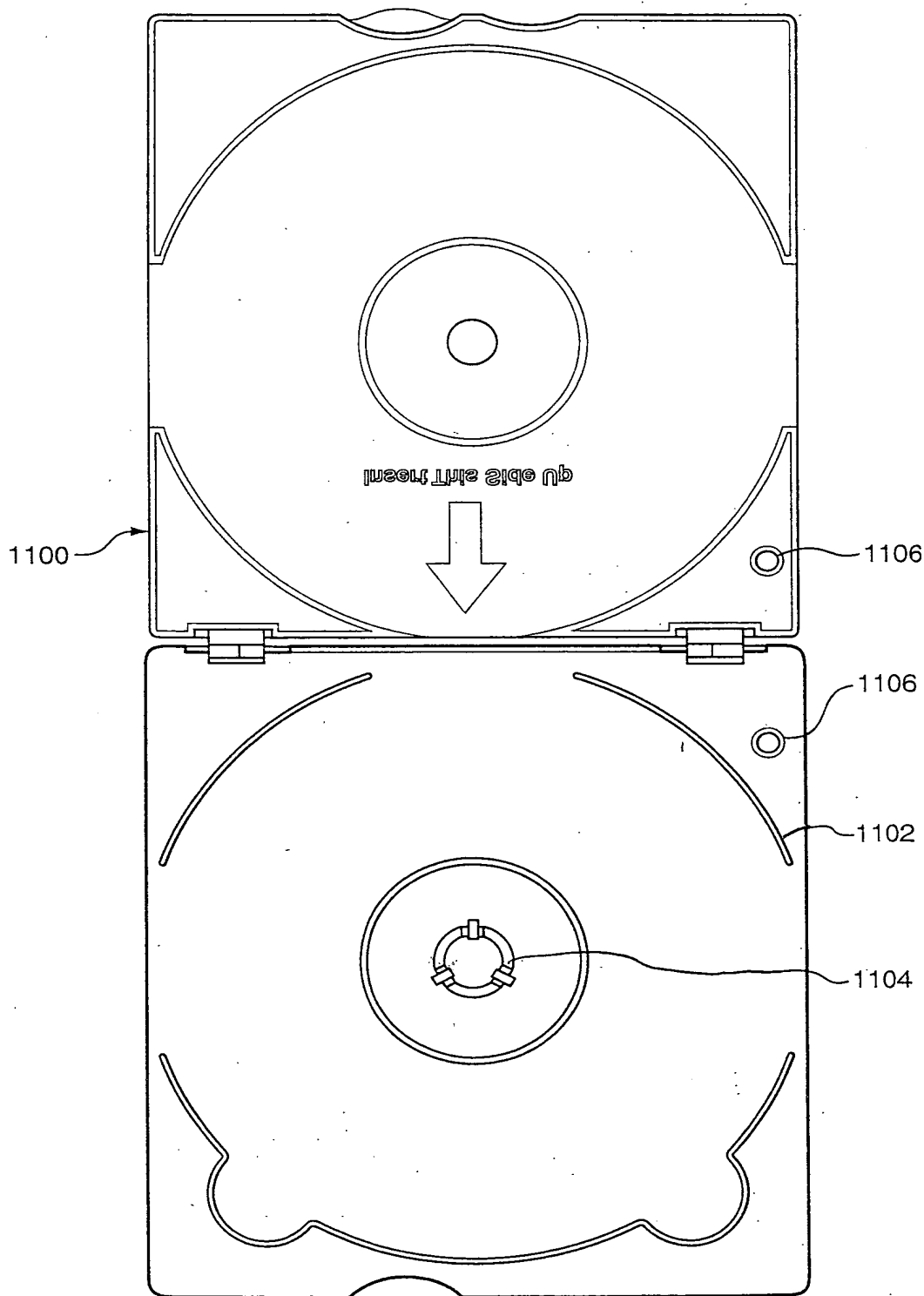


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3rd ANGLE PROJECTION		DESIGNER: TUNASI		REV 1	

FIG. 23



106070-444E0650

FIG. 24

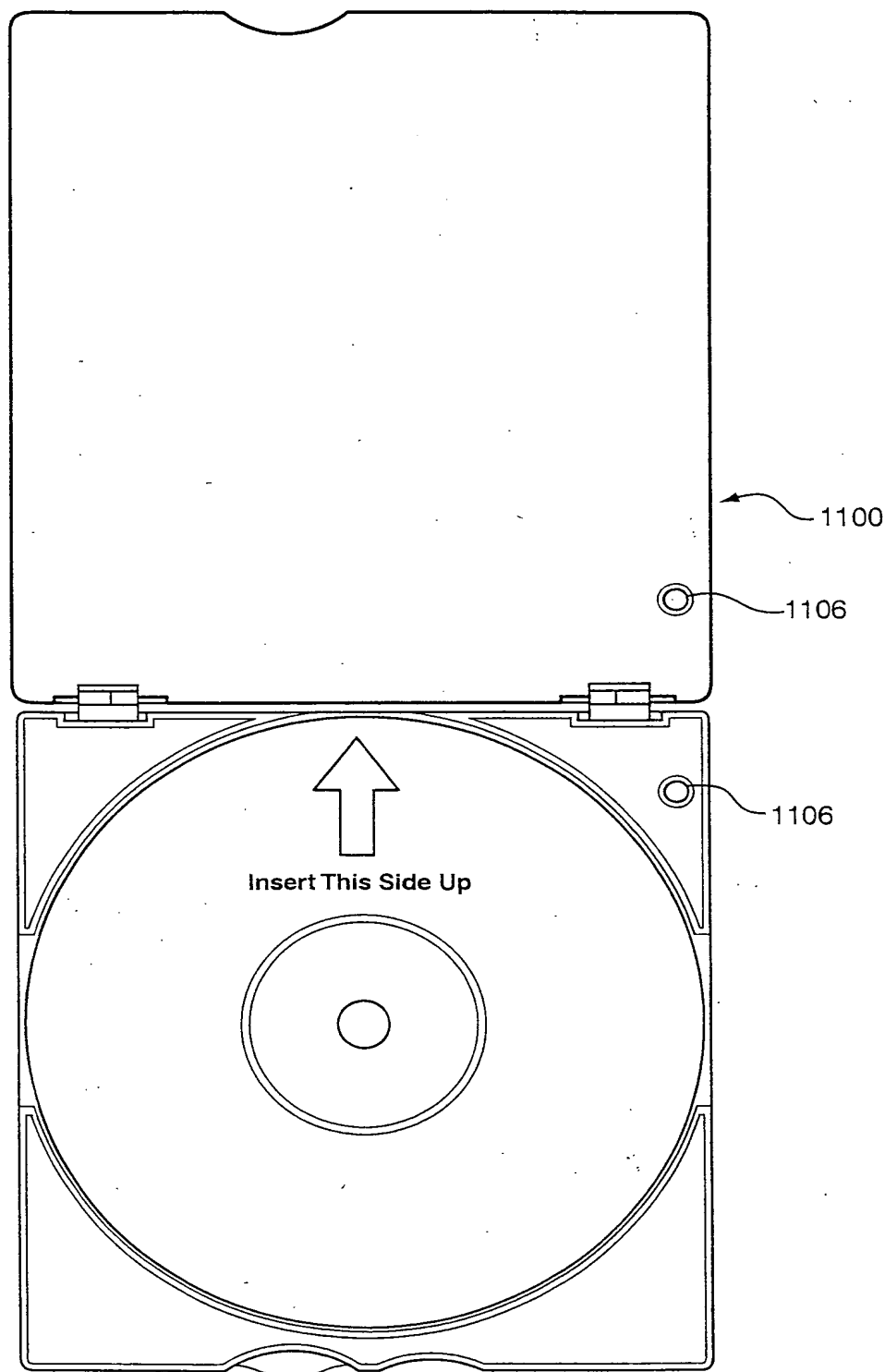
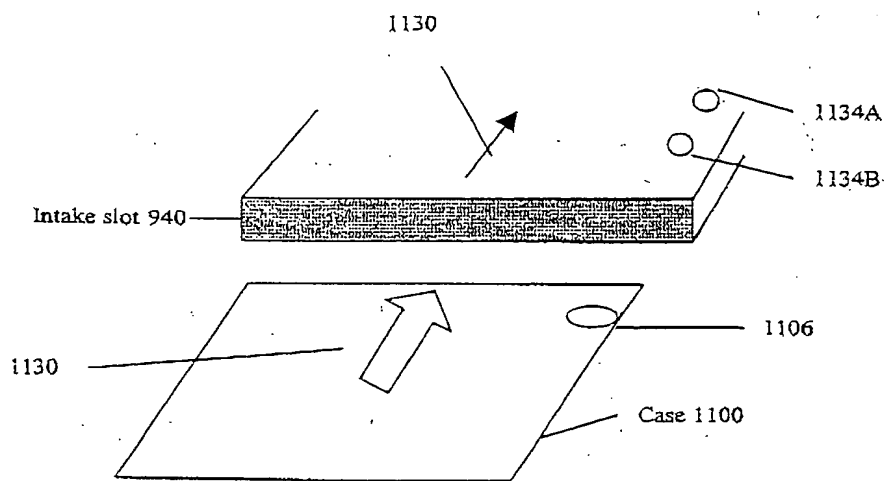


Fig. 25



090344-0601